



8765 Washington Church Rd.

Miamisburg, Ohio 45342

Phone: 937.434.1121

Toll Free: 800.444.3524

Fax: 877.356.3291

Web: www.fjminc.com

Congratulations for choosing the latest and newest ideas in a uniform for your performers!

The **CESARIO COLLECTION** from Fred J. Miller Inc. combines the latest innovations in style, fit, durability, and value! The CESARIO standards of streamlined appearance and athletic comfort can be met only by an experienced designer and expert pattern makers who have engineered YOUR uniform.

On behalf of all the team members at Fred J. Miller Inc., we want to say **"THANK YOU"** for your business. Our goal is to do everything we can to build a strong, positive relationship with your organization. 100% customer satisfaction is our number one priority.

We have enclosed CESARIO UNIFORM CARE INFORMATION for your new uniforms. It is very important that each member has a complete understanding of how to care for these garments and takes responsibility for proper care.

We suggest that several parents be assigned for washing and general maintenance care. This usually provides better consistency which adds life to the garments. Regardless of how care is handled, it is most important that everybody involved fully understands the care instructions.

We have also enclosed **CESARIO SIZE INFORMATION** to help in understanding how each uniform is sized and how alterations can easily be made.

Finally, please notice that your inventory Excel files have sizing charts to help organize your uniform inventory. There is a separate chart for main uniform pieces listing them in ascending size order. There is also a chart that lists alphabetically the names of students measured for your initial order. **All of these charts are sorted by male and female.**

In closing, I would personally like to thank you for your business! I am sure your new uniforms will create a visual impact wherever they are seen!

If you have any questions, please feel free to contact us at 1-800-444-3524!

Sincerely,

A handwritten signature in black ink that reads 'Fred J. Miller'.

Fred J. Miller  
Chairman of the Board

Fred J. Miller Inc.

A handwritten signature in black ink that reads 'Marlene A. Miller'.

Marlene A. Miller  
President & CEO

Fred J. Miller Inc.

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## CESARIO Uniform Care

The Cesario collection of band uniforms is performance wear made for easy care, comfort and durability.

**Proper care is imperative with any garment.**

### PLEASE READ CAREFULLY!

#### Laundering

It is suggested to have a committee that takes care of garments. Divide the garments for washing among several parents who will use the **same washing procedure** to insure correct care.

If you use a professional cleaner – please give them these same instructions.

It is **not** necessary to wash uniforms before wearing them.

**Avoid washing bib pants and jackets together! Never wash in hot water!**

**Use only non-chlorine household laundry detergent.**

**NOTE: Always test wash one garment before the entire set. Water in different regions of the country can sometimes react differently in combination with different detergents and fabrics**

#### Jackets and Bib Pants:

Jackets and bib pants are made of completely washable polyester-gabardine. If other fabrics are sewn into the jacket they are also washable.

Any piece that is removable (is attached with Velcro, snaps etc. must be taken off and cared for separately. The removable piece can consist of sequin, mylar or other delicate material.

If a stain does occur, sponge with water or treat with an appropriate product before it has time to set and before laundering. **(See stain removal "Quick Reference" guide)** You may use "Spray and Wash" and other **non-chlorine** stain removers when washing. **Use only non-chlorine detergent!** Many detergents are harsh and have a bleaching ingredient that will cause even colorfast fabric to migrate.

**Do not use liquid fabric softener on Cesario band uniforms!** A softener sheet may be used in the dryer, however, use only one (1) sheet per dry load (see drying directions below.)

Machine wash on the gentle / permanent press cycle, but **do not overload machines. Launder 4 to 6 pieces at a time.** At cycle completion place garments in dryer, and dry on cool/permanent press setting.

**Caution: Do NOT use a hot dryer setting!** A hot dryer setting will remove the press. When dried on a cool or permanent press setting, uniforms will require very little touch up. **Remove garments from the dryer and place on a hanger immediately.**

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## Pants Pressing:

Touch up pressing on pants may be desired occasionally, or the pants may be professionally pressed after several washings and drying. If the snap-up hem is used, do not press over seam where the snap tape is placed. Press creases on front and back of pant and bottom hem.

## Extended Shoulders (Wings) and Collars:

If jackets have extended shoulders or wings, fold them back onto the shoulder during washing and drying. Also do this when transporting uniforms. Folding allows them to hold their shape much better.

**Touch-up Steam pressing shoulders and collars may be required to retain their proper shape and appearance due to heat bonded interfacings.**

**Be sure to dry garments completely after each use before storing. Do not store in vinyl garment bags.**

## Garments or Pieces with VELCRO:

Make certain that the hook side of the Velcro is not exposed when laundering uniforms to avoid a 'picking' of the fabric. If a jacket itself has both the hook (hard side) and loop (soft side) of Velcro, **hook pieces together evenly so the hook side is not exposed.**

**Note: If the two pieces cannot be easily hooked together, use loose pieces of soft Velcro to place on the hard Velcro.**

## Baldrics and Gauntlets:

Baldrics or gauntlets that are all poly gabardine, may be washed on a gentle cycle and dried on a permanent press setting in a dryer observing all laundering instructions previously provided for this fabric type. **Make sure to hook the Velcro closure together when laundering in a machine to avoid picking of fabric.**

All baldrics and gauntlets with sewn in trims are laundered in the same manner with the exception of **Sequin Trim**. These must be hand washed in cool water, then towel dried to remove excess water. They should lay flat to dry and **always wash in cold water.**

## Vest and Cinch Belts:

All back belts on vests and cinch belts have a six-inch elastic with a layer of stretch fabric. These items are to be **hand washed and then flat dried** because continued drying in a dryer will eventually destroy the elastic.

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# Fitting / Alterations

## Sleeves:

- **Adjust - A - Cuff Option:**

- Adjust the snaps placed at different increments inside the sleeves to eliminate sewing sleeve hems.

## Pants:

- **Adjust-A-Pant Option Fitting:**

Each pant leg has snap adjustments located on both the inside and outside leg seams. The last 2 are male snaps which fold up to meet 1-12 female snaps. Use male snaps to create a firm anchor at the hem's edge.

- Adjust the shoulder strap; have students try the pants on wrong side out, with their band shoes on, then fold up the hem and snap to the desired length.

- After the hem length has been determined, the student should remove the pants without unsnapping the new hem length.

- Press the new hem into place and the pants are ready to go. CAUTION: Avoid pressing with high heat and DO NOT press over the snap area as high heat will melt the snap imprint onto the outside of the garment.

- If the hem is very short (2-3 inches), the hem may need to be tacked slightly (with one or two stitches) between the side seams and pant creases (front and back) to help hold the hem in place.

- **Additional Length Options:**

- Move female snap tape up on the seam or add more snaps at the top, if a desired length is not obtainable. **(you may request snap additions from FJM)**

- **Cleaning / Maintenance:**

- Launder pants with snap tape left in place, so that the length sizing does not have to be repeated each time uniforms are laundered.

- At the end of the season, store pants clean with hems unsnapped.

**Note:** Due to the ease of hemming, it is suggested that all students' uniforms be evaluated each year. Students who have changed in height will then continue to march with the best possible length and look.

**Students must be instructed to remove their shoes before getting into the pants to avoid ripping out the snaps**

## General Alterations of Garments:

- Sleeve and pant hems can be changed per directions above.
- Side seams can be altered, but leave **at least 1/2 inch seam allowance after** alteration
- Center back seam can be taken in or let out on the jackets, but the zipper will have to be removed first and re-inserted
- A press cloth dampened with a 50/50 white vinegar and water solution will help to set a new hem crease or remove an old as needed.

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## General Precautions and FYI:

### Undergarments:

- Wear a T-shirt, 'Underarmour' (available for cold and hot weather), thermo-underwear, or any other shirt made of an absorbent fabric under uniforms. The absorbent clothing should be worn UNDER the pants.
- Do not wear white underwear with white or cream or very light colored pants. This is true for both male and female. The best choice is a tan, nude, gray or any other light color which will not show through the fabric as easily.

### Buttons:

- Buttons are tack-back buttons. The top of the button is constructed of plated brass which will not rust. The back and tacks have a rust resistant coating.
- Buttons can be removed by taking the tack off with a pair of pliers. If necessary, buttons are easily replaced by pushing the tack through the fabric and pushing a button onto the tack.
- Extra buttons and tacks are enclosed with your order. Please feel free to contact the FJM office if you need additional buttons or backs; there is a minimal fee for these once the extra set sent with uniforms has been used. DO NOT re-use damaged buttons as the spring mechanism is probably broken.

### Precaution:

- No perfume, deodorant, or hair spray should be sprayed on or next to garments. The residue from these items will cause a build up on the fabric or sequins causing them to lose their luster. Excess friction of velcro or sequins against the fabric may pick the fabric. 'Picks' are easily removed with an electric beard trimmer or tool designed for this use.

### Important:

- Make any repairs as needed. Repair of minor seam rips or loosening of sequins or trim must be taken care of before the problem gets worse.

### Dry Cleaning:

- **We do not recommend Dry Cleaning.** Colors remain brighter with machine washing and chemicals used in dry-cleaning can often affect the material from which the uniforms are made. In addition, the amount of money saved with no cleaning bills can be used for buying new instruments, equipment, etc.
- **Never dry clean sequins, metallic dot fabric or laminated fabrics.**

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## Care of Unique Fabrics:

### Sequins, Metallic Dot Fabric or Laminated Fabrics:

- Glitzy fabrics do require extra care; we do not guarantee sequin. Such fabrics require high maintenance by all personnel.
- **Do not under any circumstances ever iron any of the sequin, metallic dot, mylar, or laminated fabrics.**
- Take care of repairs as soon as possible.
- **DO NOT pull loose threads or sequins from sequined fabrics. The entire row of sequins could come loose. Sew loose threads and sequins to the backing.**
- **There are many more glitzy fabrics available today. Most are very durable, however you must still handle with care.**

### Mylar Stripes or Overlays:

- Take care in folding or the storage of garments with mylar. Mylar will crease if folded over or abused.

### Lumina Metallics and Tackle Twill:

- FJM's new Lumina metallic fabric is washable. If it is sewn into the uniform itself, it may be washed with care.

### Storage:

- **Never stack or store a garment wet from either water or perspiration.**
- Do not place wet or damp garments in a plastic bag.
- Impress upon the members that proper hanging and drying of garments after each time they are worn is imperative.
- Take all precautions to avoid any mildew. Store in a dry place.

Proper washing and general maintenance will add life to all your performance wear. With proper care your group will always look fresh and prepared.

Please contact the FJM office at **1-800-444-3524** if you have any further questions regarding the care of your Cesario band uniforms.

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# Quick Reference Stain Guide

## Helpful hints for care and maintenance of Uniforms

**REMEMBER** – Washable uniforms, like all clothes, can get stained. It is important to remove the stain as soon as possible. This list is enclosed to help you with difficult and unusual types of stains.

## **BLOT STAINS WITH WATER, SOLVENTS, AND CLEANING AGENTS! Do not rub!**

**A. PRE TREAT STAINS BEFORE WASHING** (apply stain treatment and scrub with a toothbrush or other like tool before the item is placed in the washing machine.

Use regular laundry detergent (without chlorine or reads safe for colors)

**B.** “Lestoil” – will take out most stains

**C.** “Simple Green” – For hard to remove grass stains or dirt rings on collars and sleeves.  
(This product is found in automotive department) We prefer the spray type.

**D.** “Carbona” – Has a variety of removers called “Stain Devils”. Listed below are the different removers.

“Stain Devil” – Make Up and Grass Remover

“Stain Devil” – Blood and Milk Remover

“Stain Devil” – Coffee, Tea and Cola Remover

“Stain Devil” – Chewing Gum and Glue Remover

“Stain Devil” – Ink and Crayon Remover

**E.** “Whink” – For removing rust stains

(The above items in D and E are found in grocery stores, in the laundry areas.)

**F.** Make sure that percussion harnesses/carriers are padded with foam or other cushion-like material. This will help prevent the metal carriers and bolts from damaging the jacket. We do not guarantee our uniforms on damage done from percussion harnesses.

**G.** Aerosol hair spray or rubbing alcohol will remove ballpoint ink stain.

**H.** Waterless hand cleaner like those used in the garage or automotive environments can be used as a pre-treat for grease, oil, tar, or paint. This product dissolves the oil-base stain before it is set in.

**However, this must be used BEFORE ANY WATERBASE treatment.**

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# Guide To Proper Undergarments

## For FJM Custom Performance Wear

The following suggestions for appropriate uniform undergarments have been gathered from the expert designers and pattern-makers who create the FJM performance wear as well as customers who have purchased them. Please feel free to contact our offices at 1-800-444-3524 or [office@fjminc.com](mailto:office@fjminc.com) if you have any questions, comments or concerns, or your own helpful hints!

### Cesario Uniform Recommended Undergarments:

- If your musicians wear black, navy blue, spruce green, charcoal grey, or any other dark-color bib pants, they may wear any color undergarment. We suggest students do not wear boxer shorts under bib pants, however, as the Cesario bib pants are naturally designed to be form fitting and boxer shorts may cause unsightly bulges and wrinkles due to fabric shifting.
- If your musicians wear white, light cream, cream, or any other light color bib pants, we recommend wearing heather grey, cream, light powder blue, or flesh-tone undergarments. **Do not wear white underwear beneath white bib pants** as most often the undergarment will show through. It is best to test out a few underwear options to determine the desired look with your uniform before informing the students of a required purchase.
- If your Cesario jacket has a white, light cream, cream, or dove grey back, we do not recommend wearing dark tee-shirts or other dark undergarments underneath. Many directors have the students wear their band t-shirt under the uniform jacket. That works well if your band shirt is light in color; however, if your jacket is a light color you run the risk of the darker color – as well as any writing or print – showing through. We recommend plain white or heather grey t-shirts to go under light colored jackets.
- Cesario uniform jackets are designed to be form-fitting and provide a sleek, tapered look. We highly recommend not allowing your students to wear sweatshirts or any other bulky top underneath. Many band directors provide their students with insulated rain coats for cold football games and contests. You may view our selection of rain gear by visiting our website at [www.fjminc.com](http://www.fjminc.com) or contacting a customer service representative at 1.800.444.3524.
- Under Armour brand garments are available through FJM for wearing under all Cesario uniforms. We offer both Heatgear and Coldgear in a variety of colors to fit your uniform needs. We highly recommend this as your first undergarment option for Cesario uniforms. Contact a customer service representative if you would like to request a sample of Under Armour.

**Heatgear™** is the original full T and features the Moisture Transport System and reliable compression. This garment is designed for a next-to-skin ultra tight fit and works wonderfully in warm weather climates or as a protective summer garment.

**Coldgear™** features a double-sided fabric that wicks moisture from the skin and circulates body heat. It also provides core temperature regulation and superior moisture transport in a crew neck. New brushed fabrication delivers a slip-on feel for added comfort. This garment is designed to for a next-to-skin ultra tight fit and is ideal for cold climates or winter protection.

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# Measuring For a Cesario Marching Band Uniform

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## Cesario General Instructions:

- Please use the provided FJM measurement forms found at our web site ([www.fjminc.com](http://www.fjminc.com)) click the (Uniforms) tab at the top menu and then on that page in the side menu, at the bottom you will see (Forms and Downloads). Just above that you will find our Measurement Explanation Video. Any customer service representative will go over this with you and also provide the PASSWORD to view the Explanation Video.
- The measurement forms on line should be filled in and emailed to your sales person.
- List male and female measurements on separate pages. They are sized by different standards; this will help avoid sizing errors.
- It is important to be accurate, do not take away or add inches.
- Our sizing specialist will work with your forms to determine the proper size.
- Adding to your present set of FJM uniforms is never a problem. We have all the particulars pertaining to your past orders. Just use the measurement forms on line.
- We do caution you to place "add-to-set" orders EARLY IN THE SPRING. Order no later than the third week in May, if at all possible.
- It is also wise to hold auditions for Drum Majors early enough to also order different size uniforms if necessary.
- Please list all drum majors on a separate on line form, if they are receiving a unique uniform.

## MEASURING INSTRUCTIONS ALL STUDENTS:

1. Have students wear lightweight clothing when being measured: allow no sweaters or bulky clothing that might distort measurements.
2. Keep the measuring tape straight and against the body – but not tight – do not add or take inches away.
3. Assign one or two people to do all the measuring; this should ensure better consistency.
4. Measure according to the instructions and diagram below:

**CHEST** – measure around the entire circumference of the fullest part of the chest. **A - B - A**

**WAIST** – measure the ENTIRE circumference of the natural waistline. **C - D - C**

**HIPS** – measure 7 inches down from the waist and then measure the entire circumference of the hips. **E - F - E**

**HEIGHT AND WEIGHT** – Use a tape measure for accurate height measurement. Use a scale for accurate weight measurement. Measure a person's height from the top of the head to the floor with no shoes being worn.

**WRIST** – Place your index finger over the person's wrist and measure around both the wrist and the finger. This represents a more accurate measurement to fit a gauntlet to be worn over a jacket.

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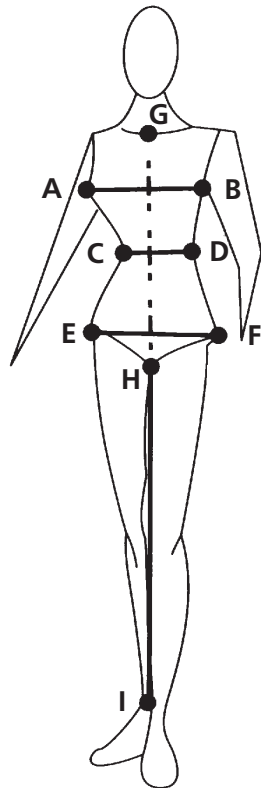
# PERCUSSION

TWO measurements are required for **snare** and **tenor** players:

1. **Without** harness measured as described above.
2. **With** harness measurements: around the fullest part of the chest, remember to include the back hooks of the harness. Around the waist just above the small connection hooks.

## Remember that:

- Bass drum players do not require these measurements since they are unable to wear a jacket over the carrier.
- It is assumed, unless otherwise noted on your Percussion Measurement Sheets, that percussion-style gauntlets will be manufactured for all percussion members. (Battery and Pit)
- **If you do not require percussion-style gauntlets for all of your percussion members please mark a "P" by those members that WILL need them.**



**Please contact the Fred J. Miller Inc. office at 1-800-444-3524**

**If you have any questions or concerns about how to properly measure for your Cesario band uniforms.**

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# Headwear

If you have purchased headwear please see below.

Proper care and cleaning of your hat ensures the longevity for which it is designed. Please note the size conversion chart to assist in the correct distribution of headwear for marching unit members.

## Tips On Care And Cleaning

1. Remove all metal pieces before cleaning to prevent rust. Plastic parts, including emblems, will not be harmed.
2. Remove all drape cords and tassels before cleaning to prevent color bleeding.
3. Hand wash all parts of the hat with a mild liquid cleaner diluted with cold water. There are many products designed for such purposes such as Woolite or mild dishwashing detergent.
4. Scrub soiled parts gently with a toothbrush to remove dirt particles.
5. Allow the hat to drip dry. Do not place in a dryer or near artificial heat.
6. Clean vinyl and plastic materials with a non-abrasive polish to restore the original luster. Use Armor All, Pledge, or other products specifically designed for polishing vinyl and plastic.
7. **DO NOT dry clean.**
8. **DO NOT use any spot-cleaning chemicals.**
9. **DO NOT bleach any part of the hat.**

## CONVERSION TABLE

Hat size	Hat Size	Actual Head Size in Inches
XS	6-5/8	20-5/8" through 21"
	6-3/4	21-1/8" through 21-3/8"
S	6-7/8	21-1/2" through 21-3/4"
	7	21-7/8" through 22-1/8"
M	7-1/8	22-1/4" through 22-1/2"
	7-1/4	22-5/8" through 22-7/8"
L	7-3/8	23" through 23-1/4"
	7-1/2	23-3/8" Through 23-5/8"
XL	7-5/8	23-3/4" through 24"
	7-3/4	24-1/8" through 24-3/8"

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# FEMALE CESARIO UNIFORM SIZE CHART – FRED J. MILLER, INC.

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PLEASE CONTACT YOUR REPRESENTATIVE AT 1.800.444.3524 IF YOU HAVE ANY QUESTIONS!

3" larger in the waist

SIZE	BUST	TRADITIONAL FIT WAIST	RELAXED FIT WAIST	HIP
26	26	18	22	28
28	28	20	24	30
30	30	22	26	32
32	32	24	28	34
34	34	26	30	36
36	36	28	32	38
38	38	30	34	40
40	40	32	36	42
42	42	34	38	44
44	44	36	40	46
46	46	38	42	48
48	48	40	44	50
50	50	42	46	52
52	52	44	48	54
54	54	46	50	56
56	56	48	52	58
58	58	50	54	60
60	60	52	56	62
62	62	54	58	64
64	64	56	60	66
66	66	58	62	68
68	68	60	64	70
70	70	62	66	72
72	72	64	68	74

## HEIGHT

5' AND UNDER  
5'1 – 5'2  
5'3 – 5'4  
5'5 – 5'10  
5'11 AND UP

## FEMALE JACKET LENGTH

EXTRA SHORT  
SHORT  
REGULAR  
LONG  
EXTRA LONG

## HEIGHT

5'1 AND UNDER  
5'2 – 5'10  
5'11 AND UP

## FEMALE BIB PANT LENGTH

SHORT  
REGULAR  
LONG

## WRIST SIZE

UP TO 5"  
5.5 – 6"  
6.5 – 7"  
7.5 – 8"  
8.5" – 9"XL  
9.5" AND UP    2 XL

## GAUNTLET SIZE

XS  
SMALL  
MEDIUM  
LARGE

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SIZES BASED ON SPECIFIC PATTERNS. SOME ADJUSTMENTS MAY HAVE TO BE MADE BASED ON VARIATIONS OF STUDENTS MEASUREMENTS.

# MALE CESARIO UNIFORM SIZE CHART – FRED J. MILLER, INC.

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PLEASE CONTACT YOUR REPRESENTATIVE AT 1.800.444.FLAG IF YOU HAVE ANY QUESTIONS.

SIZE	CHEST	3" larger in the waist		HIP
		TRADITIONAL FIT WAIST	RELAXED FIT WAIST	
26	26	20	24	26
28	28	22	26	28
30	30	24	28	30
32	32	26	30	32
34	34	28	32	34
36	36	30	34	36
38	38	32	36	38
40	40	34	38	40
42	42	36	40	42
44	44	38	42	44
46	46	40	44	46
48	48	42	46	48
50	50	44	48	50
52	52	46	50	52
54	54	48	52	54
56	56	50	54	56
58	58	52	56	58
60	60	54	58	60
62	62	56	60	62
64	64	58	62	64
66	66	60	64	66
68	68	62	66	68
70	70	64	68	70
72	72	66	70	72

## HEIGHT

5' – 5'2  
 5'3 – 5'4  
 5'5 – 5'11  
 6' – 6'2  
 6'3 AND UP

## MALE JACKET LENGTH

EXTRA SHORT  
 SHORT  
 REGULAR  
 LONG  
 EXTRA LONG

## HEIGHT

5'3 AND UNDER  
 5'4 – 6'0  
 6'1 AND UP

## MALE BIB PANT LENGTH

SHORT  
 REGULAR  
 LONG

## WRIST SIZE

UP TO 5"  
 5.5 – 6"  
 6.5 – 7"  
 7.5 – 8"  
 8.5" – 9"  
 9.5" AND UP

## GAUNTLET SIZE

XS  
 SMALL  
 MEDIUM  
 LARGE  
 XL  
 2 XL

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SIZES BASED ON SPECIFIC PATTERNS. SOME ADJUSTMENTS MAY HAVE TO BE MADE BASED ON VARIATIONS OF STUDENTS MEASUREMENTS.